

## **Summary:**

The globe valves in cast-iron series VF are used in heating, refrigeration and air-conditioning systems for the flow control of heated or chilled water for domestic and industrial applications. The valves are motorized by the electric actuators series ABC-AVF at 1200 N up to DN80 and 1800N from DN100 up to DN200.



#### Features and Characteristics:

**Technical specifications** 

Fluids type: Hot and cold water (with glycol max. 50%)

Fluid temperature: -10...120°C

Nominal pressure: 1600 kPa max (16 bar)

Control flow characteristics: Equal-percentage on direct way, Linear on angle way

Range ability: 50:1 Leakage: < 0,1% of KVs Connections: Flange Stroke: See schedule

Installation position: Horizontal or vertical

Maintenance: Free Body: Cast-iron G25

Plug: Brass

Valve stem: Stainless steel 302

Stem packing: PTFE

Dimensions and weight: See schedule



#### **Assembling and Technical Specification:**

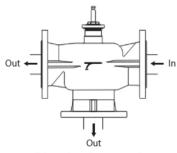
Models				Max			
2 ways	3 ways	DN	KVs	differential pressure (bar)	Stroke	Actuator	
VF250	VF350	50	50	2,5 (6)	20	ABC-AVF12(M)	
VF265	VF365	65	75	2,5 (6)	20	ABC-AVF12(M)	
VF280	VF380	80	100	2,5 (6)	20	ABC-AVF12(M)	
VF2100	VF3100	100	125	2,5 (6)	38	ABC-AVF18(M)	
VF2125	VF3125	125	200	2,5 (5)	38	ABC-AVF18(M)	
VF2150	VF3150	150	285	2,5 (5)	38	ABC-AVF18(M)	
VF2200	VF3200	200	400	2 (4)	38	ABC-AVF18(M)	

(\*) The values in the brackets are the max. differential pressure when valve is fully closed and actuator is still able to open or close the valve with security. In order to avoid wear between plug and seat, we recommend not to overcome the nominal values.

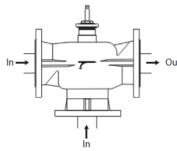
#### Caution

Before valves are mounted, make sure that pipes are clean, free from welding slags, that are perfectly lined up with valve body and not subjected to vibrations. The valve can be mounted in any position except upside-down. While assembling, respect the flow directions indicated by the arrows located on the valve body.

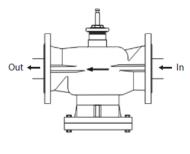
When stem is up, the direct way is closed, with stem down direct way is open. Installation



Diverting 3-way-valve



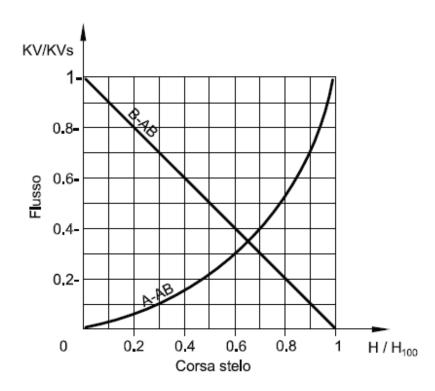
Mixing 3-way-valve



2-way-valve



#### **Control flow characteristics**



A-AB equal-percentage way

**B-AB** bypass linear way

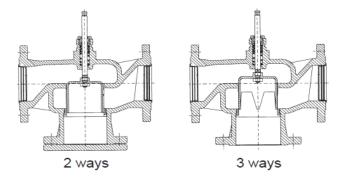
3-way used as mixing inlet in A and B, outlet AB

3-way used as diverting inlet in AB, outlet from A and B

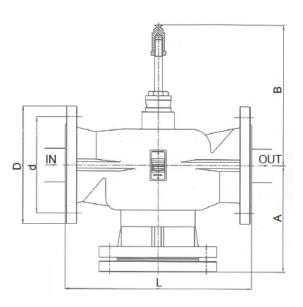
**AB** way constant flow

A way variable flow

B (bypass) way variable flow







Madala	Thread		Weight				
Models	DN	D	d	L	Α	В	kg
VF250	50	165	125	230	133	166	14
VF350	50	165	125	230		166	11,8
VF265	65	185	145	290	164	178	19,7
VF365	65	185	145	290		178	16,4
VF280	80	200	160	310	177	182	23,2
VF380	80	200	160	310		182	20,4
VF2100	100	220	180	350	200	264	39,5
VF3100	100	220	180	350		264	33,7
VF2125	125	250	210	400	228	275	54,5
VF3125	125	250	210	400		275	46
VF2150	150	285	240	480	268	290	76,3
VF3150	150	285	240	480		290	65
VF2200	200	340	290	600	330	315	135
VF3200	200	340	290	600		315	120